

Work Order ID 108320

Wednesday, October 16, 2013 9:29:08 AM

108320

Ship today

Page 1

Item ID: D3492-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Plug Assembly
 Start Date: 10/16/2013 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 10/16/2013 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: MF Date: 12-10-16 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3492	d

200 0.00

200

Small Fab

Small Fab

Memo

0.00

PULL FROM STOCK D3492-1 X 2 B 104844
 ADD NAS1611-010
 X 2 B 125484 PLUG

X2 d 13/10/12

210 QC5- Inspect part completeness to step on W/O 0.00

210

QC

Quality Control

Memo

0.00

2 b 13-10-16

DAS
34
9-89

220 Identify as per dwg & Stock Location: 0.00

220

Packaging

Packaging

Memo

0.00

SHIP

13/10/16 (2)

DAS
32
9-89

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Wednesday, October 16, 2013 9:29:08 AM

Item ID: D3492-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Plug Assembly

Stop ***NS2***

Start Date: 10/16/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/16/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

230

QC21- Final Inspection - Work Order Release

0.00

230

QC

Memo

0.00

Quality Control

MLJ 13-10-16

MLF
13-10-16

Picklist Print

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Work Order ID: 108320

Parent Item: D3492-041

Parent Item Name: Plug Assembly

Start Date: 10/16/2013

Required Date: 10/16/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev A 06.03.03 New Issue EC
 IPP Rev:B 06-08-28 As per Rev B JLM
 IPP Rev:C 07-12-06 Rev C dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3492-1 Plug		Manufactured	No				Each	383.0000		2		10/16/13	

Location

Loc Qty

Loc Code

FP001

383

100504

2

101063

3

104844

349

69531

8

74444

2

76235

4

83098

7

88541

3

91466

2

97266

3

X2

Picklist Print

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Work Order ID: 108320

Parent Item: D3492-041

Start Date: 10/16/2013

Required Date: 10/16/2013

Parent Item Name: Plug Assembly

Start Qty: 2.00

Required Qty: 2.00

NAS1611-010

Purchased

No

Each

341.0000

O-RING

13/10/11

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	341	
110915	14	
117460	8	
118077	1	
118612	3	
119438	7	
121259	2	
121584	2	
121723	7	
122151	8	
123348	29	
123352	4	
124580	4	
<u>125484</u>	52	
m126988	200	

 x_2

D3492-XX PLUG
(SEE TABLE)

NAS1611 O-RING
(SEE TABLE)

D3492-XXX PLUG PARTS LIST

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	PART NUMBER	DESCRIPTION
X							D3492-041	PLUG ASSEMBLY
	X						D3492-043	PLUG ASSEMBLY
		X					D3492-045	PLUG ASSEMBLY
			X				D3492-047	PLUG ASSEMBLY
				X			D3492-049	PLUG ASSEMBLY
					X		D3492-051	PLUG ASSEMBLY
						X	D3492-053	PLUG ASSEMBLY
1							D3492-1	PLUG
	1						D3492-3	PLUG
		1					D3492-5	PLUG
			1				D3492-7	PLUG
				1			D3492-9	PLUG
					1		D3492-11	PLUG
						1	D3492-13	PLUG
		1					NAS1611-005	O-RING
			1				NAS1611-007	O-RING
1							NAS1611-010	O-RING
						1	NAS1611-012	O-RING
	1						NAS1611-013	O-RING
					1		NAS1611-015	O-RING
				1			NAS1611-016	O-RING

NOTES:

1) O-RING: POSSIBLE SUPPLIER P/N: NAS1611-XXX OR PARKER 2-XXX

108320

RELEASED
2011-05-30

D	INCORPORATED DEO D3492-C-1. SHT 2 DIM C FOR -1 WAS 0.055. (SEE CAR11-048)	AJS	11.05.24
C	ADD -049/-051/-053, CHANGE DRAWING FORMAT	PH	07.10.05
B	ADD -047; UPDATE DIM A FOR -045	PH	06.05.11
A	NEW ISSUE	PH	06.01.04
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3492 TITLE PLUG SCALE 2:1 REV. D SHEET 1 OF 2	
DRAWN	AJS		
CHECKED	AJS		
MFG. APPR.	JFZ		
APPROVED	AJS		
DE APPR.	AJS		
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